



Analysis Date: 25-09-2025 **Re-test Date:** 25-09-2028

LEVOTHYROXINE EP IMPURITY F

Identification

Chemical Name: (2S)-2-Amino-3-[4-[4-(4-hydroxy-3,5-diiodophenoxy)-3,5-

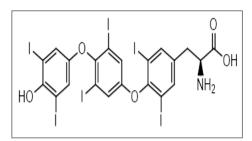
diiodophenoxy]-3,5-diiodophenyl]propanoic acid

CAT No : ALL-L07396

CAS No : 911661-90-0

Molecular Formula : C21H13I6NO5

Molecular Weight : 792.9



Analytical Information

Batch Code : ALL-L07396 HPLC Purity : 98.00%

Solubility : USP Diluent / EP Diluent (MEOH) **Potency** : 97.26%

Appearance of Product: Off White Solid Mass: Confirm

Long Term Storage : -20°C **IR Analysis** : Confirm

Weight Loss By TGA : 0.275% 1HNMR : Confirm

Residue Of Ignition : 0.476%

Additional Information

%Potency = [100 - (Weight Loss By TGA % + Residue Of Ignition %) × Chromatographic Purity%]/100 =

 $[100 - (0.275 + 0.476) \times 98.00]/100 = 97.26\%$

Recommendation: Released

	Department	Name	Signature
Prepared and Reviewed by	Analytical	Mr.Vipul khadase	
		Jr. Executive	
Approved By	QA&QC	Dr. Ashish Keche	
		Director QA&QC	

Attachment: HPLC, Mass, 1H NMR, IR, TGA

Shipping Condition : All Product are stable to be shipped at room temperature, unless otherwise specified

Corporate Office